#### SUBJECT CODE NO:- H-143 FACULTY OF ENGINEERING AND TECHNOLOGY S.E. (Chemical) Engineering Chemistry (REVISED)

[Time: Three Hours]

N.B

[Max.Marks:80]

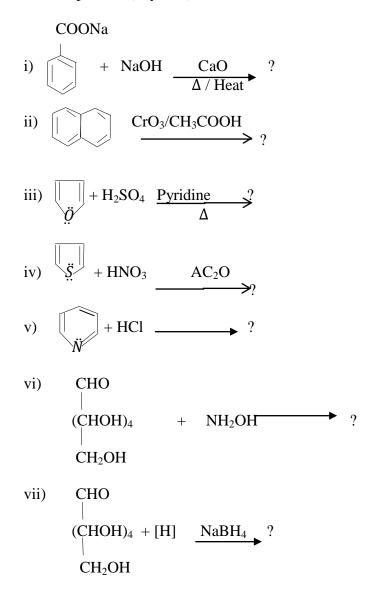
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Please check whether you have got the right question paper. i) Question number 01 and 06 are compulsory.

ii) Solve any two questions from remaining each section.

#### Section A

Q.1 Predict the product (any five)



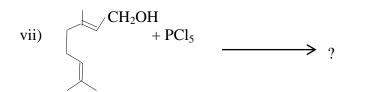
Q.2	a) How can you prepare naphthalene from benzene and succinic anhydride? Explain any three chemical properties of naphthalene.	06
	b) Give any five chemical properties of thiophene	05
	c) Discuss general physical properties and uses of pyridine.	04
	c) Discuss general physical properties and ases of pyriamer	01
Q.3	a) What are the requirements in order that coloring matter may function as dye? How would you fix indigo dye on cotton fibre?	06
	b) How can you prepare glucose from starch? Explain any three chemical properties of glucose.	05
	c) Explain in brief process of dyeing.	04
Q.4	a) How can you separate amines from their mixture using diethyl oxalate? Explain in detail.	06
	b) Give any five applications at benzene diazonium chloride.	05
	c) Explain any four chemical properties of amines.	04
Q.5	Write a short note on (any three)	15
	(1) Preparation of pyrrole from 1,4-dialdehyde and 1,4 – diketone.	
	(2) Chemical properties of Quinolene	
	(3) Methyl orange	
	(4) Chemical properties of aniline.	
	(5) Preparation methods of secondary amines	
	Section - B	
Q.6	Predict the product (Any five)	10
	$\mathbf{O}$	
	i) $CH_3-C-OC_2H_5+[H] \xrightarrow{LAH} ?$ ii) $CH_3-C-OH+H_2O_2 \xrightarrow{H_2SO_4} ?$	
	0	
	ii) $CH_3-\overset{II}{C}-OH+H_2O_2$ $H_2SO_4$ ?	

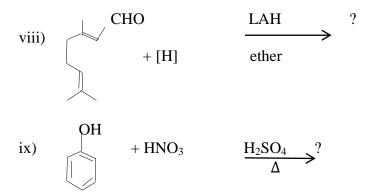
iii) 
$$C_6H_5$$
-C-C-C<sub>6</sub>H<sub>5</sub>  $C_{H_3ONa}$ ??

iv) 
$$2 CH_3 - C - OC_2H_5 \xrightarrow{C_2H_5ONA} ?$$
  
CH<sub>3</sub>

v) 
$$(1)^{+} CO + HCL \xrightarrow{CuCl_2} ?$$

vi) 
$$+$$
 H<sub>2</sub>O  $\underline{\text{dil.H}_2\text{SO}_4}$ ?





x)  $CH_3-O-CH_3 + H_2SO_4 \longrightarrow ?$ 

Q.9	a)		v can you prepare geraniol from citral-a? lain any four chemical properties of geraniol.	06
	b)	-	e any five chemical properties of $\propto$ -pinene.	05
	,		cuss the isoprene rule with suitable examples.	04
Q.10		Writ	te a short note on (any three)	15
		i)	Chlorination of benzene	
		ii)	Benzil-Benzilic acid rearrangement	
		iii)	Classification of terpenes.	
		iv)	Uses of Lithiuum Aluminium hydride	

v) Deckmann condensation.

#### **SUBJECT CODE NO:- H-144** FACULTY OF ENGINEERING AND TECHNOLOGY S.E. (Chemical) **Process Instrumentation & Analytical Tech.** (OLD)

# [Time: Three Hours]

Please check whether you have got the right question paper.

- N.B 1. Q.No.1 & 6 are compulsory.

#### Section A

#### Solve any five: Q.1

- 1) Inductive transducers
- 2) Fidelity
- 3) Thermal well
- 4) Thermopile
- 5) Vena contracta

c) Optical pyrometers.

6) Barometer

Q.2	a)	With suitable examples differentiate between direct & indirect measurement.	08
	b)	Explain capacitive & inductive transducers for temperature level measurement.	07
Q.3	a)	Describe principle, construction & working of bimetallic thermometers.	08
	b)	State three thermoelectric laws and give their significance for thermocouples.	07
Q.4	a)	Describe various float level gauges.	08
	b)	List various gauges used for differential pressure measurement & vacuum measurement.	07
Q.5	Write	short note:	15
	a)	Instrumentation diagram	
	b)	Application of flow measurement	

- 2. Answer any two questions from remaining each section.
- 3. Assume suitable data if required & draw neat sketches wherever required.

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[Max.Marks: 80]

Q.6	Solve any five:	10
	1) Stationary phase	
	2) Carrier gas	
	3) Reference electrode	
	4) Coulometer	
	5) Transmittance	
	6) Oxidation reduction titration	
Q.7	a) What is conductometry. Explain conductometric titration.	08
	b) Explain general procedure, preliminaries to analyst & tools of analyst	. 07
Q.8	a) Write down theory, instrumentation & application of flame photometry	v. 08
<b>X</b> <sup>10</sup>	b) Describe Amperometric titration.	07
Q.9	a) Explain theory, instrumentation of gas chromatography.	08
<b>X</b> 12	<ul><li>b) What are processes involved in thin layer chromatography.</li></ul>	07
Q.10	Write short note:	15
<b>X</b>	a) Factors affecting on column separation processes.	
	b) Flame & flame spectra	
	c) Molecular vibration	

#### SUBJECT CODE NO:- H-178 FACULTY OF ENGINEERING AND TECHNOLOGY S.E. (Chemical) Physical Chemistry & Thermodynamics (REVISED)

#### [Time: Three Hours]

[Max.Marks:80]

10

Please check whether you have got the right question paper.

- N.B 1. <u>Q.No.1 and 6 are compulsory</u>.
  - 2. <u>Solve any two</u> questions from <u>remaining questions</u> from each section.
  - 3. Draw a well labeled diagram wherever necessary.

#### Section A

Q.1	Solve the following (any five)	
-----	--------------------------------	--

- i) Conductor's
- ii) Types of electrodes
- iii) Photochemistry
- iv) Colloids
- v) Foams
- vi) Transport No
- vii) Photochemical equilibrium

Q.2	a) Explain Langmuir's Unimolecular adsorption by explaining the adsorption isotherms.	08
	b) Explain heat of adsorption & factors influencing adsorption.	07
Q.3	a) Explain Debye Huckel Theory of strong electrolytes by explaining relaxation & electrophoretic effect.	08
	b) Define & explain surface tension with the help of liquid drop method.	07
Q.4	a) Define colloids. Explain the different preparation methods of colloidal solutions.	08
	b) Define photochemistry. Explain in detail with the help of diagram Lamberts law.	07
Q.5	Write short note	15
	a) Variation of adsorption with pressure at constant temperature	
	b) Quantum efficiency	

c) Refractivity & Refractive Index

Q.6	Solve the following (any five)	10
	i) Joule – Thomson co-efficient	
	ii) Degrees of freedom	
	iii) Reversible process	
	iv) Heat capacities	
	v) Write short note on CoP "Co-efficient of performance".	
	vi) List assumptions in idealizing gas behavior	
	vii) Adiabatic process	
Q.7	a) Determine the values of Cp and Cv in units of J/ (kg.k) for Helium provided $\gamma = 1.78$ and average molecular weight of air to be 4.002.	07
	b) Derive mathematical expression for second law of thermodynamics	08
Q.8	a) Calculate Enthalpy change methane, when one kmol of it is heated from 300K to 450K. for this temp range $C_p^{ig}$ is given by $C_p^{ig} = R(a + bT + cT^2)$ , where	06
	$a = 1.702, b = 9.08 \times 10^{-3} \& c = -2.160 \times 10^{-6}$	
	b) Show that for constant volume process entropy change for ideal gas is given by	07
	$\Delta S = C_v in \frac{T_2}{T_1}$	
Q.9	a) What is the significance of Joule's experiments in the formulation first law of	08
	thermodynamics	
	b) Explain the concept of reversible & irreversible process with example.	07
Q.10	Write short note	15
	i) Explain the different forms of thermodynamic energy	
	ii) Viral equation of state	

iii) Expression for calculation of work done in adiabatic process

#### SUBJECT CODE NO:- H-179 FACULTY OF ENGINEERING AND TECHNOLOGY S.E. (Chemical) Strength of Materials (OLD)

#### [Time: Three Hours]

[Max.Marks: 80]

Please check whether you have got the right question paper.

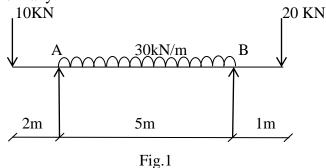
- N.B 1. Q.1 & Q.6 are compulsory. Solve any two questions from remaining in each section.
  - 2. Assume suitable data if required & state it clearly.

#### Section A

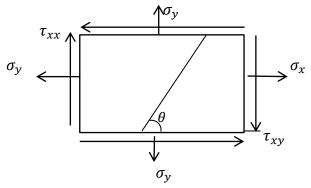
#### Q.1 Attempt any five

- 10
- a) Enlist the numbers of elastic constant for an isotropic elastic material. Write down all relationships exists between them.
- b) If free expansion of beam or material due to temperate is prevented. Write down the value of stress induced due to it.
- c) If beam carrying uniformly varying load of 10KN/m. over entire span of 5m. Find the value of equivalent load or total load.
- d) In case of beam carrying udl over entire span the maximum value of SF & BM will be =?
- e) Draw the loading diagram for the beam subjected to pure bending in some portion.
- f) Enlist the assumptions made in theory of pure bending.
- g) Define major & minor principle stress.
- h) Write down the expression for principle stresses for two dimensional stress systems.
- i) State the relationship between SF, BM & load intensity.
- j) What is strength of material?
- Q.2 a) Derive the relationship between young's modulus, poison's ratio & modulus of rigidity. 08
  - b) What are the assumptions made in theory of pure bending? Justify any three. 07
- Q.3 a) Draw SFD & BMD for beam having cross sectional area $230mm \times 450mm$ . Take density of 03 concrete  $25KN/m^3$ .

b) Draw SFD & BMD. Find the value of maximum bending moment. Locate point of contra flexure if any.



- Q.4 a) Find the value of bending stresses at extreme fiber for the beam of <u>Q3-b</u> for an inverted 'T' 10 section having flange  $-200mm \times 20$ , web thickness = 20mm & overall depth of 300 mm.
  - b) Draw shear stress distribution diagram for I section, T, I, L & circular section with  $\tau_{max} \& \tau_{avg}$ .
- Q.5 Derive an expression for normal & shearing stress intensities for a plane inclined at an angle  $\theta$  to the 15 normal stress  $\sigma_x$  for the stress condition as shown in fig.

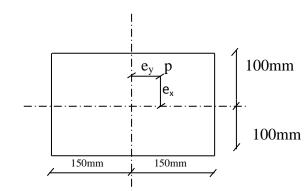


#### Section B

#### Q.6 Attempt any five.

- a) Draw strain energy & proof resilience.
- b) Define limiting eccentricity for no tension condition.
- c) Explain middle third rule.
- d) What are the end conditions for column?
- e) Define short column & long column.
- f) Write down the expression of stress develop due to impact loading.
- g) Define strength of shaft.
- h) Differentiate between solid shaft & hollow shaft
- i) State Lame's theory.
- j) What is basic difference between thick cylinder & spheres?

- Q.7 a) A cylindrical shell 3m long has 1.2m internal diameter & 16mm thickness. Calculate the 08 maximum & minimum value of tensile stresses induced due to internal pressure of 1.5 N/mm<sup>2</sup>. Also find change in length, change in volume if  $\mu = 0.3$  & E = 200 GPa
  - b) A hollow circular shaft 200mm external diameter & 160mm internal diameter transmitting power at 180rpm the angle of twist on a length of 2m is found to be 0.55. Calculate power transmitted & maximum shear stress if modulus of rigidity is 80 GPa.
- Q.8 a) A steel bar 3m long & 3500 mm<sup>2</sup> in area hangs vertically which is securely fixed on a collar 07 at its lower end if weight of 20kN falls on the collor from a height of 10mm. determine the stress developed in the bar. What will be strain energy stored in bar?E = 200 GPa
  - b) A rectangular column  $300mm \times 200mm$  is subjected to a compressive load of 450KN at point 'P' as shown in figure. Find the intensities of stresses at all corner of column.  $e_x = 25mm$



Q.9 A hollow cylindrical strut. External diameter 80mm & internal diameter 70mm is tested in direct
 15 compression & fails at 480KN. If same strut is tasted for both ends fixed. Over a length of 4m, the axial load for collapse is 280KN. Find the value of Rankine's constant.

#### Q.10 Solve any three

 $e_v = 50mm$ 

- a) Limitation of Euler's theory for mild steel
- b) Assumptions made in torsional theory
- c) Derive expression for change in volume for thick cylindrical shell
- d) Discuss chimney's subjected to combined stresses.

#### SUBJECT CODE NO:- H-213 FACULTY OF ENGINEERING AND TECHNOLOGY S.E. (Chemical) Heat Transfer (REVISED)

# [Time: Three Hours]

[Max. Marks: 80]

N.B	Please check whether you have got the right question paper. 1. Question no.1 and 6 are compulsory.	
	<ol> <li>Attempt any two questions from remaining question from each section</li> <li>Figure to right indicate full marks.</li> <li>Assume suitable data if necessary.</li> </ol>	
	Section A	
Q.1	<ul> <li>Answer the following question.</li> <li>a) What is thermal conductivity? Write its unit</li> <li>b) Under which conditions, fins are used on the heat transfer surface?</li> <li>c) Write Fourier's law of heat conduction.</li> <li>d) What is free convection?</li> <li>e) Define fouling factor.</li> </ul>	10
Q.2	<ul> <li>a) Explain in detail conduction, convection and radiation.</li> <li>b) Derive an expression for the rate of heat transfer through a composite plane wall consisting of three heterogeneous layers having thermal conductivity; K1, K2 and K3 respectively.</li> </ul>	08 07
Q.3	Discuss the advantages and limitations of dimensional analysis. Derive a correlation equation for natural convection heat transfer.	15
Q.4	Calculate the critical radius of insulation for asbestos (K= $0.172$ w/m <sup>°</sup> K) surrounding a pipe and exposed to room air at 300 <sup>°</sup> K with h = $2.8$ w/m <sup>2</sup> <sup>°</sup> K. Calculate the heat loss from a 475 <sup>°</sup> K, 60mm diameter pipe when covered with critical radius of insulation and without insulation.	15
Q.5	<ul><li>Write note on</li><li>a) Reynolds Analogy</li><li>b) Lumped parameter analysis</li></ul>	07 08
	Section – B	
Q.6	<ul> <li>Answer the following questions <ul> <li>a) Define view factor</li> <li>b) Define LMTD</li> <li>c) Define the terms emissivity and absorptivity in radiation heat transfer</li> <li>d) Define 'Effectiveness' of a heat exchanger.</li> <li>e) What is subcooled boiling?</li> </ul> </li> </ul>	10

Q.7	Discuss the regimes of boiling heat transfer with the help of a boiling curve. Why is heat transfer coefficients lowered in film boiling as compared to nucleate boiling?	15
Q.8	a) Show that absorptivity of a radiating body is equal to its emissivity	08
	b) State Stefan Boltzmann and Kirchhoff's law of thermal radiation	07
Q.9	Explain the theory of laminar film condensation and derive necessary equation	15
Q.10	Write note on	00
	a) NTU method for parallel flow heat exchanger	08
	b) Types of evaporators used in chemical industry	07

#### SUBJECT CODE NO:- H-214 FACULTY OF ENGINEERING AND TECHNOLOGY S.E. (Chemical) Mechanical Operations (OLD)

[Time:	Three Hours][Max.Ma	arks: 80]
N.B	<ul> <li>Please check whether you have got the right question paper.</li> <li>1) Q. No. 1 and Q. No. 6 are compulsory.</li> <li>2) Solve any two questions from remaining of each section.</li> <li>3) Draw well labelled diagram if necessary.</li> </ul> Section A	
Q.1	Define the following:-	10
	<ul> <li>a) Bond's law</li> <li>b) Blinding of screen</li> <li>c) Arch formation</li> <li>d) Bulk density</li> <li>e) Critical speed of ball mill.</li> </ul>	
Q.2	What are the factors influencing the size of the product in a ball mill. Explain.	15
Q.3	<ul> <li>Differentiate between:-</li> <li>a) Ball mill and tube mill</li> <li>b) Ideal screens and actual screens</li> <li>c) Primary crusher and secondary crusher.</li> </ul>	15
Q.4	Calculate the power required in horse power to crush $150 \times 10^3 kg$ of feed if 80% of feed passes through 2.5 inches screen and 80% product passes through 1/8 inches screen. ( $K_b = 4.784$ )	15
Q.5	<ul> <li>Write notes on:-</li> <li>a) Trommel</li> <li>b) Storage of solid particles</li> <li>c) Belt conveyor.</li> </ul>	15
	Section B	
Q.6	Define a) Paramagnetic material b) Mixing index	10

- c) Filter medium
- d) Centrifugation
- e) Grizzly

Q.7	Distinguish between:-	15
	<ul><li>a) Free and bindered settling.</li><li>b) Vacuum filtration &amp; pressure filtration</li><li>c) Batch and continues thickner</li></ul>	
Q.8	Explain the principal, working and application of a) Hydro cyclones	08
	b) Ultra filtration.	07
Q.9	a) Draw the sketches of flow pattern with propeller and turbine impeller.	08
	b) Explain the working and construction of Muller mixer and Ribbon blender.	07
Q.10	Write notes on:-	15
	<ul><li>a) Mechanical jig</li><li>b) Floatation Cell</li></ul>	

c) Purpose of mixing.

#### SUBJECT CODE NO:- H-285 FACULTY OF ENGINEERING AND TECHNOLOGY S.E. (Chemical) Strength of Material (REVISED)

[Time: Three Hours]

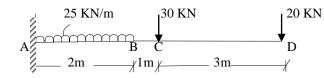
Please check whether you have got the right question paper.

N.B

- Attempt Q.1 & Q.6 are compulsory.
   Solve any two questions from each section.
- 3) Assume suitable data, if necessary and state it clearly.

#### Section A

- Q.1 Attempt any five from the following
  - i) Elastic limit
  - ii) Shear force & Bending moment
  - iii) Poisson's ratio
  - iv) Modulus of rigidity
  - v) Volumetric strain
  - vi) Strain energy.
- Q.2 (a) Draw shear force and bending moment diagram from the given beam.



(b) Derive the relationship between modulus of elasticity & bulk modulus.

- Q.3 Three bars made of copper, zinc and aluminium are of equal length have cross section 600, 800 & 15  $1000 \text{ mm}^2$  respectively. They are rigidly connected at their ends. If the compound members is subjected to a longitudinal pull of 280 KN, estimate the proportional of the load carried on each rod and the induced stresses. Take Ec=1.2 × 10<sup>5</sup>N/mm<sup>2</sup> Ez=1 × 10<sup>5</sup>N/mm<sup>2</sup> & Ea=0.8 × 10<sup>5</sup>N/mm<sup>2</sup>.
- Q.4 An element in a stressed material has a tensile stress of 450 MN/m<sup>2</sup> and a compressive stress of 380 15 MN/m<sup>2</sup> acting on two mutually perpendicular planes & equal shear stresses of 100 MN/m<sup>2</sup> on these planes. Find principal stresses & position of physical planes. Find also max. shearing stress.
- Q.5 (a) What is core of section? Determine core of section for rectangular & circular section. 07
  - (b) Derive equation for circumferential and longitudinal stress in cylindrical shell when subjected 08 to internal fluid pressure.

285

[Max.Marks:80]

10

10

- Q.6 Solve any five (Explain)
  - (i) Principal stresses & strain
  - (ii) Pure torsion
  - (iii) Yield stress & Proof stress.
  - (iv) Direct Stress & bending stress
  - (v) Define resilience
  - (vi) Limit of eccentricity
- Q.7 (a) Find the diameter of shaft required to transmit 60 KW at 150 r.p.m. if the maximum torque is 10 likely to exceed to mean torque by 25% for a max. permissible shear stress of 60N/mm<sup>2</sup>. Find also the angle of twist for a length of 2.5 m.

- Q.8 (a) Derive the relation for a circular shaft subjected to torsion as given below 08  $\frac{T}{J} = \frac{f_s}{R} = \frac{G_Q}{L}$ 
  - (b) A bar 1.5m long & 10 mm diameter hangs vertically and has a collar securely fixed at the 07 lower end find the maximum stress induced in the bar when a load of 130N falls on the collar from a height of 18mm. Take  $E = 2 \times 10^5 \text{N/mm}^2$ .
- Q.9 A hollow cast from iron whose outside dia. is 200mm & has a thickness of 20mm is 4.8m long and 15 fixed at both ends. Calculate the safe load by Rankines formulae using a factor of safety of 2.5. Find the ratio of Euler's to Rankines load. Take  $E = 1 \times 10^5 \text{N/mm}^2$  & Rankines Constant  $= \frac{1}{1600}$  for both ends pinned case &  $f_c = 550 \text{N/mm}^2$
- Q.10 A 250mm dia cast iron pipe has metal thickness 10mm. It is closely wound with 6mm diameter steel 15 wire with an initial stress of 80N/mm<sup>2</sup>. Find the final stresses developed in cylinder & wire when fluid is admitted at 3N/mm<sup>2</sup> pressure. Take Ec=100KN/mm<sup>2</sup>  $\mu = 0.3$  & Es=200 KN/mm<sup>2</sup>.

#### SUBJECT CODE NO:- H-286 FACULTY OF ENGINEERING AND TECHNOLOGY S.E. (Chemical) Heat Transfer (OLD)

#### [Time: Three Hours]

[Max.Marks: 80]

N.B

- Please check whether you have got the right question paper.
  - 1. Question no.1 and 6 are compulsory
  - 2. Attempt any two questions from remaining question from each section.
  - 3. Figure to right indicate full marks.
  - 4. Assume suitable data, if necessary

#### Section A

#### Q.1 Define the following

- a) Effectiveness of fins
- b) Biots number
- c) Mean film temperature
- d) Insulation
- e) Reynolds number
- Q.2 Name any four important dimensionless groups in heat transfer. What are their physical 15 significances?
- Q.3 a) Derive the equation for laminar heat transfer over flat plate. 08
  - b) Derive an expression for the rate of heat transfer through a composite plane wall
     07 consisting of three heterogeneous layers having thermal conductivity; K1, K2and K3 respectively.
- Q.4 Calculate the critical radius of insulation for asbestos (K=0.172w/m<sup>0</sup>K)surrounding a pipe and 15 exposed to room air at 300°K with h=2.8w/m<sup>2</sup> °K. Calculate the heat loss from a 475°K, 60mm diameter pipe when covered with critical radius of insulation and without insulation.

#### Q.5 Write note on

a)	Critical radius of insulation	07
b)	) Lumped parameter analysis	08

- Q.6 Answer the following question
  - a) Define view factor
  - b) Define LMTD
  - c) What is the capacity radio in an evaporator?
  - d) Define 'Effectiveness' of a heat exchanger.
  - e) What is subcooled boiling?
- Q.7 Discuss the regimes of boiling heat transfer with the help of a boiling curve. Why is heat transfer 15 coefficients lowered in film boiling as compared to nucleate boiling?
- Q.8 a) Show that absorptivity of a radiating body is equal its emissivity. 07
  - b) State Stefan Boltzmann and Wien's laws of thermal radiation. 08
- Q.9 A single effect evaporator is used to concentrate 15000kg/h of a 20% solution of caustic soda to 15 60% concentration. Heating medium is dry and saturated steam at 125°C. The vapour space pressure is 100mm Hg ( absolute). Find out the steam consumption, steam economy and heat transfer area if the following data is available.

Feed temperature =  $37^{\circ}C$ BPE=  $52^{\circ}C$ (Cp)feed = 0.92 (Cp)product = 0.75 U<sub>0</sub>=1200w/m<sup>2</sup> °C h<sub>fg</sub>=2188KJ/Kg at 25°C from steam table h<sub>v</sub>=2595KJ/Kg= enthalpy of vapour from steam table

- Q.10 Write note on
  - a) NTU method for parallel flow heat exchanger
  - b) Types of evaporators used in chemical industry
  - c) Plate type heat exchanger

10

#### SUBJECT CODE NO:- H-334 FACULTY OF ENGINEERING AND TECHNOLOGY S.E. (Chemical) Fluid Mechanics (OLD)

[Time: Three Hours]

N.B

[Max.Marks:80]

Please check whether you have got the right question paper.

- 1. Q. no.1 & Q.no.6 are compulsory.
- 2. Solve any two questions from each section from remaining.
- 3. Draw neat & labeled diagram wherever required.
- 4. Make suitable assumptions if required.

#### Section A

Q.1	Solve any five from the following.	10
	a) Define specific weight and specific volume of a fluid.	
	b) Explain the term dynamic viscosity.	
	c) Define surface tension.	
	d) Define steady flow	
	e) Define the term velocity potential function.	
	f) Give one example of non uniform flow.	
	g) Give the formula for eddy viscosity.	
	h) Define Laminar flow.	
Q.2	a) Obtain expression for hydrostatic force on plane surface.	08
	b) Obtain expression for barometric equation.	07
Q.3	a) Derive an equation for angular momentum.	08
	b) Derive the equation for ideal gas.	07
Q.4	a) Explain the terms.	10
-	1) Boundary layer and Boundary layer separation.	
	2) Wake formation.	
	b) How does viscosity of a fluid vary with temperature?	05
Q.5	Explain the term.	15
•	I. Hydrostatic force on curved surface.	
	II. Explain viscosity and momentum flux	

III. Laminar and turbulent flow.

Q.6	Answer any five	10
	a) Define incompressible fluid	
	b) Define laminar and turbulent flow	
	c) Give the types of drags.	
	d) Define pumps.	
	e) What is priming?	
	f) What is minimum fluidization velocity?	
	g) Define Newtonian fluid.	
Q.7	a) Starting from fundamentals derive the Ergun's equation.	08
	b) Starting from fundamentals derive the Kozeny- Carman equation.	07
Q.8	A centrifugal fan is used to take flue gas at rest and at a pressure of 700mm. Hg and a temperatur as 91.3°C and discharge it at a pressure 765mm. Hg and a velocity of 42.7m/s. Calculate the power needed to move 16.990m <sup>3</sup> /h of gas using standard condition as 29.92in. Hg and 32°F. The efficiency of the fan is 65 percent and the molecular weight of the gas is 31.3.	
Q.9	a) Derive the equation for pressure by formula Hagen-Poiseuille.	08
	b) Derive the equation for average velocity for turbulent flow.	07
Q.10	Write notes on	15
	a) Explain Mood's chart	
	b) Working of pitot tube with neat sketch	
	c) Fluidization	

#### **SUBJECT CODE NO:- H-335** FACULTY OF ENGINEERING AND TECHNOLOGY S.E. (Chemical) (CGPA) **Fluid Mechanics** (REVISED)

[Time:	Three Hours]   [Max. Marks: 3]	30]
N.B	<ul> <li>Please check whether you have got the right question paper.</li> <li>i) Q. No 1 &amp; Q. No 6 are compulsory.</li> <li>ii) Answer any two questions from remaining of each section.</li> <li>iii) Assume suitable data, if required and draw neat sketches whenever needed.</li> <li>Section A</li> </ul>	
Q.1	Define and explain <ul> <li>a) Sonic velocity</li> <li>b) Mach Number</li> <li>c) Turbulence</li> </ul>	03 03 03
Q.2	a) State and explain Pascal's law.	07
	b) Starting from fundamental derive an Euler's equation.	08
Q.3	a) If 15m <sup>3</sup> of certain oil weighs 45kN calculate the specific weight, specific gravity and mass density of the oil.	05
	b) A two liquid double column enlarged-ends manometer is used to measure pressure difference between two points . The basins are partially filled with liquid of specific gravity 0.75 and the lower portion of U-tube is filled with mercury of specific gravity 13.6. The diameter of the basin is 20 times higher than that of the U-tube. Find the pressure difference if the U-tube reading is 25 mm and the liquid in the pipe has a specific weight of 0.475 $N/M^3$ .	10
Q.4	Distinguish between a) Laminar and Turbulent flow b) uniform flow and steady state flow c) Newtonian fluid and non Newtonian fluid.	15
Q.5	<ul> <li>Write short note on:</li> <li>a) Boundary layer separation &amp; wake formation.</li> <li>b) Manometers</li> <li>c) Hydrostatic forces on plane and curved surface.</li> </ul>	05 05 05
	Section B	
Q.6	<ul><li>Define &amp; explain following terms.</li><li>a) Free and hindered settling</li><li>b) Skin friction and wall shear</li></ul>	03 03

- b) Skin friction and wall shear
- c) Suction lift & cavitation

- Q.7 A 20 cm  $\times$  10cm venturimeter is provided in a vertical pipe line carrying oil of sp.gr. 0.9, the flow 15 being upwards. The difference in elevation of the throat section and entrance section of the venturimeter is 20cm. the differential U-tube mercury manometer shows a deflection of 20 cm. Calculate : i) discharge of oil and ii) the pressure difference between the throat section and entrance section. Take C<sub>d</sub>=0.99 and sp.gr. of mercury as 13.6.
- Q.8 a) With the neat sketch explain Pitot tube . How will you measure fluid flow by using Pitot 07 tube.
  - b) Show that  $V_{avg} / u_{max} = 0.5$  for laminar low of Newtonian fluids. 08

Q.9	With a neat sketch explain the process of fluidization. State any two applications in detail.	15
Q.10	Write short note on	
	a. Effect of roughness parameter.	05
	b. Blowers	05
	c. Airlift pump.	05

c. Airlift pump.

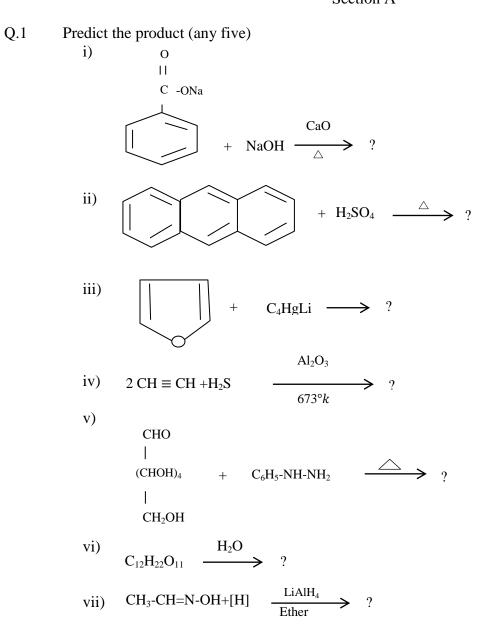
#### SUBJECT CODE NO:- H-369 FACULTY OF ENGINEERING AND TECHNOLOGY S.E. (Chemical) Engineering Chemistry (OLD)

[Time: Three Hours]

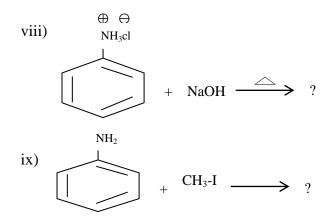
Please check whether you have got the right question paper. i. Question number 01 and 06 are compulsory.

N.B

ii. Solve any two questions from remaining each section.

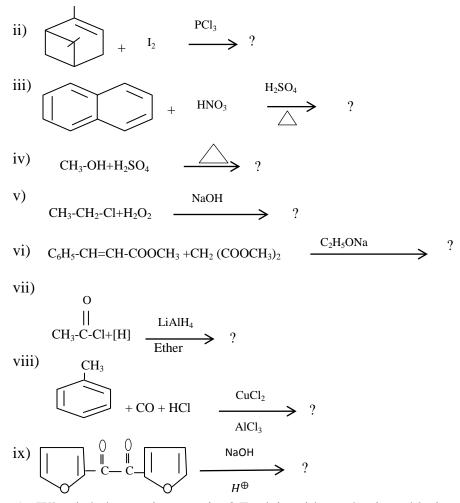


[Max.Marks:80]



Q.2	a) How can you prepare quinolone from aniline and glycerol? Explain general physical properties of quinolone.	06
	b) Discuss any five chemical properties of naphthalene.	05
	c) Explain with mechanism preparation of pyrrole from 1,4-diketone and ammonia.	04
Q.3	a) How can you prepare glucose from starch? Explain any four chemical properties of glucose.	06
	b) What is dye? Explain in brief methods of dyeing.	05
	c) Explain general physical properties and uses of sucrose.	04
Q.4	a) What is diazotization reaction? Explain any four applications of benzene diazonium chloride.	06
	b) Explain any five chemical properties of aniline.	05
	c) Discuss general physical properties of amines.	04
Q.5	Write a short note on (any three)	15
	i) Chemical properties of benzene	
	ii) Preparation methods of primary amines.	
	iii) Hinsberg method for separation of amines.	
	iv) Methyl orange	
	v) Preparation of furan from 1,4-dialdehyde and 1,4-diketone.	

Q.6 Predict the product (any five) 10 i)  $\downarrow$   $\downarrow$   $CH_2OH$ +  $HNO_3 \longrightarrow ?$ 



Q.7	a)	What is halogenation reaction? Explain with mechanism chlorination of benzene.	-06
	b)	Give any five uses of peracids.	05
	c)	What are nitrating agents? Discuss general physical properties of nitro compounds.	04
Q.8	a)	How pinacol is converted into pinacolone? Explain with mechanism.	08
	b)	What is knoevenagel reaction? Explain with mechanism knoevenagel condensation between acetaldehyde and malonic ester.	07
Q.9	a)	What are terpenes? Explain in brief classification of terpenes.	06
	b)	How geraneol is prepared from citral-a? Explain general physical properties of geraneol.	05
	c)	Discuss any four chemical properties of $\alpha$ –pinene.	04
Q.10	Write	a short note on (any three)	15
	i)	Sulphonation of lauryl alcohol and dimethyl ether	
	ii)	Uses of lithium aluminum hydride	
	iii)	Benzil-benzilic acid rearrangement	
	iv)	BHC	

v) Isoprene rule

#### SUBJECT CODE NO: H-370 FACULTY OF ENGINEERING AND TECHNOLOGY S.E. (Chemical) (CGPA) Process Instrumentation& Analytical Tech. (REVISED)

# [Time: Three Hours]

[Max.Marks:80]

N.B	<ul> <li>Please check whether you have got the right question paper.</li> <li>1) Q. No.01 &amp; Q. No. 06 are compulsory</li> <li>2) Solve any two questions from remaining of each section.</li> <li>3) Wherever necessary draw the neat sketch SECTION – A</li> </ul>	
Q.1	Explain the following terms (Any five)	10
	<ol> <li>Registering type instrument</li> <li>Signaling type instrument</li> <li>Pressure head</li> <li>Thermal well</li> <li>Drift</li> <li>Bourdon tube</li> </ol>	
Q.2	a) Describe the construction, working of U – tube manometer.	07
	b) Explain the static and dynamic characteristics of the instruments.	08
Q.3	a) Describe the construction, working of Bourdon pressure gauge.	07
	b) Explain the principle of industrial thermocouples with it working and industrial application.	08
Q.4	<ul><li>a) Explain the pressure spring thermometer with neat figure and applications.</li><li>b) Describe in detail the principle, construction and working of the radiation pyrometer.</li></ul>	07 08
Q.5	<ul><li>a) With suitable example explain the direct and indirect level measurement.</li><li>b) With neat figure, explain the orifice flow meter.</li></ul>	07 08

# **SECTION – B**

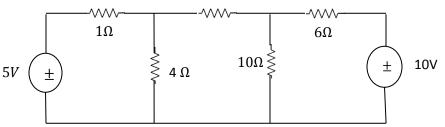
Q.6	Explai	n the following terms	10
	1) 2) 3) 4) 5)	Transmittance Adsorption Principle of flame photometer Colorimetric analysis TLC plate	
Q.7	Descri	be principle, construction and working	
	a)	Flame photometry	08
	b)	Infra-red Spectrometer	07
Q.8	a)	Describe the Karl fisher titration method for the analysis.	07
	b)	Explain the principle, construction and working of the Gas chromatography.	08
Q.9	a)	Explain different methods of quantitative & qualitative analysis of Polarography.	07
	b)	Explain the Instrumentation of Amprometric titrations.	08
Q.10	a)	Explain the various applications of Polarographic titrations.	07
	b)	Explain the construction and application of Spectrophotometer.	08

#### **SUBJECT CODE NO: H-402** FACULTY OF ENGINEERING AND TECHNOLOGY S.E. (Instrumentation) (CGPA) **Network Analysis & Synthesis** (REVISED)

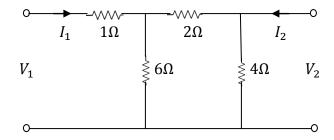
# [Time: Three Hours]

[Max.Marks:80]

	Please check whether you have got the right question paper.	
N.B	1) Solve <u>three</u> questions <u>from each section</u> .	
	2) Q. No. 1 from Section A & Q.No.6 from Section B are compulsory.	
	SECTION – A	
Q.1	Attempt any five	10
<b>X</b> .1	a) Define the term tree & $Co - tree$ .	10
	b) What is the necessity of network topology.	
	c) State integration property of Laplace transform	
	d) What do you mean by network analysis?	
	e) What is linear & non-linear network?	
	f) What is stability of the network?	
	g) What is ideal & practical voltage source?	
	h) Define Reciprocity theorem.	
	i) What is active & passive network	
	j) What do you mean by oriented graphs?	
Q.2	a) Explain duality in detail.	07
	b) State & prove Thevenin's theorem.	08
Q.3	a) Discuss different terms associated with network graph.	07
	b) Obtain delta network equations from the star network.	08
Q.4	a) Examine the polynomial as Hurwitz or not? $S^5 + 8S^4 + 2S^2 + 6S + 3 = 0$	07
	b) Calculate current through $10\Omega$ resistance using loop analysis.	08
	2Ω	



	a)	Super position theorem	07
	b)	Delta to Star network transformation	08
		SECTION – B	
Q.6	Attem	pt <u>any five</u>	10
	a)	List out properties of Chebyshev filter	
	b)	What is current ratio transfer function	
	c)	What is ladder network? Why is if necessity?	
	d)	What is two port network?	
	e)	What is pole & zero?	
	f)	Write standard equations of Y – parameters.	
	g)	Why Z – parameters are called open current impedance parameters?	
	h)	What is high pass filter?	
	i)	What is linear phase filter?	
	j)	What is frequency domain analysis?	
Q.7	a)	What is high pass filter? Explain in detail.	07
	b)	Find Y- parameters for the network shown bellows.	08



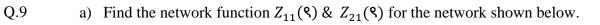
Q.8

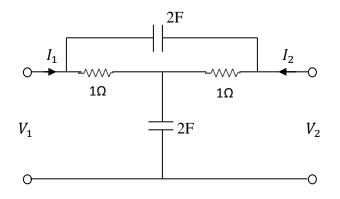
a) For an equation 
$$I(S) = \frac{S}{(S+2)(S^2+2S+1)}$$

Draw Pole – zero plot. Obtain i(t)

b) How Z – parameters converted in to T – parameters.

08





b) Discuss significance of poles & Zeros.

#### Q.10 Write notes on

- a) H parameters
- b) Chebyshev filter design
- c) Frequency response of filter.

15

#### **SUBJECT CODE NO: H-403** FACULTY OF ENGINEERING AND TECHNOLOGY S.E. (Chemical) **Physical Chemistry & Thermodynamics** (OLD)

#### [Time: Three Hours]

N.B

Q.1

Q.2

Q.3

Q.4

Please check whether you have got the right question paper. i) Q.No.1 & Q.No.6 are compulsory. ii) Solve any two questions from the remaining questions. iii) Draw a well labelled diagram & Assume suitable data wherever necessary. **SECTION – A** Explain the following terms (any five) i) Surface tension Conductance ii) iii) Gels iv) Quantum efficiency v) EMF Ionic mobility vi) vii) Hydrophilic systems a) Explain the term surface tension and parachor value and discuss in detail the determination 08 of surface tension by capillary rise method. 07 b) Explain in detail radiation chemistry and ionization by radiation. a) Discuss in detail the freundlich adsorption isotherm & explain the unimolecular & 08 bimolecular layer formation. 07 b) State & explain Debye & Hackle theory. a) Discuss in detail the various properties of colloidal systems diagrammatically. 08 b) 1) Explain Lambert's Beer's law. 07

- Q.5 Write short notes on. 15
  - a) Ionic & covalent bonds.

2) Stark Einstein law.

- b) Photosensitized Reactions.
- c) Electrolysis & electrode potential.

1

[Max.Marks:80]

#### **SECTION – B**

- Q.6 Define the following:
  - a) Work
  - b) Specific heat
  - c) Phase rule
  - d) Ideal gas
  - e) Heat engine
- Q.7 Two kilogram of  $CO_2$  gas is contained in a piston cylinder assembly at a pressure of 6.5 bar and a 15 temp of 300K. The piston has a mass of 5000Kg and a surface area of  $1 m^2$ . The friction of the piston on the walls is significant and cannot be ignored. The atmospheric is 1.01325 bar. The latch holding the piston is suddenly removed & the gas is allowed to expand. The expansion is arrested when the volume is double the original volume. Determine the work appearing in the surrounding will it be the same as the work done by the gas.
- Q.8 The PVT behaviour of nitrogen is represented by the viral gas equation PV = nRT where n is the 15 number of moles of the gas & R the ideal gas constant (R = 8.314KJ/KmolK). The heat capacities of the gas are  $C_V = 20.8$  and  $C_P = 29.15 KJ/Kmol K$ . The gas initially at 10 bar & 280K is undergoing a change of state to the final condition of 10 bar and 280 K. is undergoing a change of state to the final condition of 10 bar and 280 K. is undergoing a change of in enthalpy.
- Q.9 Show that

a) 
$$ds = c_p \frac{dT}{T} - \left(\frac{\partial V}{\partial T}\right)_P dP$$
  
b)  $ds = C_V \frac{dT}{T} + \left(\frac{\partial P}{\partial T}\right)_V dV$ 

Notation have same significance.

- Q.10 Write notes on:
  - a) Heat engines
  - b) Application of phase rule two component systems.
  - c) First law of thermodynamics.

15

15

# SUBJECT CODE NO: H-404 FACULTY OF ENGINEERING AND TECHNOLOGY

#### S.E. (Chemical) (CGPA) Mechanical Operation (REVISED)

[Time: Three Hours]

[Max.Marks:80]

Please check whether you have got the right question paper.

N.B

Q.2

Q.3

Q.4

Q.5

1) Q. No. 1 and Q. No.6 are compulsory.

2) Solve <u>any two</u> questions from <u>remaining of each section</u>.

3) Draw well labelled diagram if necessary.

# SECTION – A

#### Q.1 Answer the following:

a.	State kick's law?	03
b.	What is the application of cyclone separator	02
c.	What is the principle working of jaw crusher.	03
d.	What is arch formation in storage tanks.	02
What a any tw	are the different types of screening equipment's used in an industry. Explain with neat sketch o.	15
How a	re solids stored? Draw neat sketches and explain.	15
Explai	n with neat sketch, construction, working of the following.	
a)	Tumbling Mill	07
b)	Gyratory crusher	08
	short notes:	15
a)	Silos	

- b) Belt conveyor
- c) Screw conveyor

# **SECTION – B**

Q.6	Answer the following				
	a)	What are filter aids?	02		
	b)	What is mixing index?	03		
	c)	Draw neat sketches of various phases of settling in a column.	03		
	d)	Explain any one type modifiers? What is its application.	02		
Q.7		guish between: Impellers & Agitators	15		
	b)	Plate & frame filter press and Moore filter press.			
	c)	Banbury mixer & sigma mixer.			
Q.8	a)	With neat sketch give the principle and working of mechanical jig?	08		
	b)	With neat sketch give the principle and working of cyclone separator.	07		
Q.9	a)	e filtration? Explain the working, sketch and application of following: Sand filtration Vacuum filtration	15		
Q.10	Write notes on:				
	a) b)	Ribbon blender Rake classifier			

c) Bulk density

#### SUBJECT CODE NO:- H-441 FACULTY OF ENGINEERING AND TECHNOLOGY S.E. (Chemical) Chemical Process Calculations (OLD)

#### [Time: Three Hours]

[Max.Marks: 80]

Please check whether you have got the right question paper.

N.B

- i. Q.No.1 from section A and Q.No.6 from section B are compulsory.
- ii. Attempt any two questions from the remaining questions in each section.
- iii. Assume suitable data if required.

#### Section A

- Q.1 Answer the following :(any five)
  - 1) Phase rule.
  - 2) Dew point temperature.
  - 3) Solubility diagram.
  - 4) Mole fraction.
  - 5) Stoichiometric ratio.
  - 6) Selectivity of reactant.
- Q.2 In a textile industry it is desired to produce 24% caustic soda solution by wt. the above solution 15 is prepared in two steps first caustic soda is dissolved in correct quantity of water in a dissolution tank to prepare 50% by wt. solution. After dissolution and cooling is complete this solution is taken to a dilution tank where some more water is added for producing 24% by wt. caustic soda solution. Assume no evaporation loss of water in dissolution tank to bypass water to the dilution tank.
- Q.3 a) Calculate molality, molarity and normality of a solution prepared by dissolving 5gm of 07  $Na_2 Co_3$  in 14% of water at 25°*c*.
  - b) A crystallizer is charged with looks of solution containing 25%  $Ba(NO_3)_2$  in water .on 08 cooling 10% of the water (original) was present evaporates. Calculate the yield of crystal when the solution is cooled to 283K. The solubility at 283K is 7.0 kg  $(Ba(NO_3)_2/100 \text{ kg} \text{ total water}.)$
- Q.4
   a) The dry bulb temperature and dew point of ambient air were found to be 302K and 291K 07 respectively. Barometer reads 100KPa. Given vapor pressure of water at 291K is 2KPa &vapor pressure of water at 302K is 4.0KPa. Calculate humid heat & humid volume.
  - b) How to estimate critical properties for pure substance.

- Q.5 Write note on:
  - a) Purging & pass operation.
  - b) Material balance without chemical reaction.
  - c) Heat capacity & specific heat.

- Q.6 Answer the following: (any five)
  - 1) Heat of combustion.
  - 2) Application of energy balance.
  - 3) Theoretical air requirement.
  - 4) Heat of solution & mixing.
  - 5) Specific heat of a substance.
  - 6) Heat capacity of gaseous mixture.
- Q.7 Chlorobenzene is nitrated using mixture of  $HNO_3\&H_2SO_4$ . Daring pilot plant run charge 15 consist of mixture of  $HNO_3\&H_2SO_4$  chlorobenzene as 106.5kg &65.5% by wt.HNO3 as108.5kg & 93.6 by wt. Of  $H_2SO_4\&$  100kg chlorobenzene. After 2hr. operation. The final mixture was analyzed & found that final product contained 2% unreacted chlorobenzene. Product distribution to be 66% P-nitro chlorobenzene & 34% O-nitrochlorobenzene calculate
  - i) Analysis of charge.
  - ii) % conversation of chlorobenzene.
  - iii) Composition of product mixture.
- Q.8 The temperature of oxygen is raise from 77°*c to* 1227°*c*. Calculate the amount of heat that must 15 be supplied of 2kmol oxygen.

$$C_P^{\circ} = a + bT + cT^2 + dT^3$$

For oxygen a = 26.0252  $b = 11.7551 \times 10^{-3}$   $c = -2.3426 \times 10^{-6}$  $d = -0.5623 \times 10^{-9}$ 

- a) Calculate the std. heat of formation of  $(C_2H_2)$  std. heat of combustion of acetylene is 07 -1299 KJ std. heat of combustion of carbon is -393 KJ& std. heat of formation of water is -285.84 KJ
  - b) A natural gas the following composition on male basis

$$CH_4 = 84\%$$
  
 $C_2H_6 = 13\%$   
 $N_2 = 3\%$ 

Calculate heat to be added to heat 200KJ natural gas from 311K to 533K  $C_{P_m}^{\circ} = \frac{KJ}{(Kmol. K)}$ 

Gas	$C_{P_m}^{\circ}(311-298K)$	$c_{P_m}^{\circ}(533-298K)$
CH <sub>4</sub>	36.0483	41.7800
$C_2H_6$	53.5240	67.4954
N <sub>2</sub>	29.1317	29.3578

## Q.10 Write note on:

- a) Mass balance in distillation column
- b) Enthaphy change in chemical reaction
- c) Calorific value of fuel.

Q.9

15

#### SUBJECT CODE NO:- H-442 FACULTY OF ENGINEERING AND TECHNOLOGY S.E. (Chemical) (CGPA) Chemical Process Calculations (REVISED)

#### [Time: Three Hours]

[Max.Marks: 80]

10

Please check whether you have got the right question paper.

N.B

- i. Q.No.1 from section A and Q.No.6 from section B are compulsory.
- ii. Attempt any two questions from the remaining questions in each section.
- iii. Assume suitable data if required.

#### Section A

#### Q.1 solve any five:

- 1. Define with example
  - a. Equivalent weight.
  - b. Normality.
- 2. Define
  - a. Mole percent.
  - b. Mole fraction.
- 3. Define
  - a. Dalton's law.
  - b. Amagaf's law.
- 4. Explain average molecular Wight of gas mixture.
- 5. Explain steady state process.
- 6. Explain material balance of evaporation.
- Q.2 a) The ground nut seeds containing 45% oil and 45% solids are fed to expeller the cake 07 coming out of expeller is found to contain 80% solids and 08% oil. Find the percentage recovery of oil.
  - b) A feed to a continuous fractioning column analyses by weight 28% benzene & 72%
     08 toluene. The analysis of distillate shows 52% weight benzene & 5 weight % benzene was found is the bottom product calculate the amount of bottom & distillate product per 1000 kg of feed per hour calculate percent recovery of benzene.
- Q.3 Gaseous benzene  $(C_6H_6)$  react with hydrogen in presence of Ni catalyst as per the reaction: 15  $C_6H_{6(g)} + 3H_{2(g)} \xrightarrow{Ni} C_6H_{12(g)}$

30% excess hydrogen is used above that required by the above reaction. Conversion 50% & yield is 90% calculate the requirement of benzene and hydrogen gas for 1000 moles of cyclohexane.

- Q.4 In synthesis of methanol fresh feed containing 32% CO,  $64\% H_2$  & 4% inert (by volume) is 15 mixed with recycle feed. Mixed feed entering the reaction results in 20% per pass conversion of CO. The product stream from reactor are fed to condenser where all methanol formed gets condensed and the gases from condenser are recycled. In order to prevent buildup of inert in recycle loop a small portion of gases leaving the condenser is continuously purged. If mixed feed contains 13 mole % inert calculate recycle ratio, purge ratio.
- Q.5 Nine liters of a gaseous mixture containing of a gaseous organic compound A and just sufficient 15 amount of oxygen required for complete combustion yielded on burning of 6 *lit* of  $Co_2$ , 4 *lit* of water and 1 *lit of N*<sub>2</sub>. All volumes required at same temperature and pressure. If the compound A contains C, H & N only then how many lit of O<sub>2</sub> are required for complete combustion.

#### Q.6 Solve any five:

- 1) Define-
- a) Kinetic energy.
- b) Potential energy.
- 2) Explain heat capacity.
- 3) Heat of combustion.
- 4) Adiabatic reaction.
- 5) Latent heat of sublimation.
- 6) Adiabatic saturation temperature.
- Q.7 a) A natural gas the following composition on mole basis:

 $CH_4 = 84\%$ 

 $C_2 H_6 = 13\%$ 

 $N_2 = 3\%$ 

Calculate

- a) The heat added to heat 2Kmol of gas mixture from 311K to 533K
- b) The heat to be added to heat 200kg of natural gas from 311K to 533K

 $C_{P_m}^{\circ}$  values in KJ/(Kmol.K)

Gas	$C_{P_m}^{\circ}(311-298K)$	$c_{P_m}^{\circ}(533-298K)$
CH <sub>4</sub>	36.0483	41.7800
$C_2H_6$	53.5240	67.4954
N <sub>2</sub>	29.1317	29.3578

10

- Q.8 The dry bulb temperature and dew point of ambient air were found to be 303K and 298K respectively. Calculate
  - i) Absolute molal humidity
  - ii) Absolute humidity
  - iii) % RH
  - iv) Hamid heat

Vap. Pressure of water at 298K=1.818Kpa Vap. Pressure of water at 303K=4.243Kpa Barometric pressure =100Kpa

- Q.9 The ultimate analysis of a residual fuel oil sample is as given below C=88.4%, H=9.4%, S=2.2 %( by wt.)
  It is used as a fuel in a power generating boiler with 25% excess air Calculate:
  - a) The theoretical dry air requirement.
  - b) The actual dry air supplied.
  - c) The orsat analysis of flue gases.
- Q.10 Obtain an empirical equation for calculating heat of reaction of any temperature T for the following reaction.

 $\begin{array}{l} CH_{4_{(g)}}+C_{2}H_{4_{(g)}}\rightarrow C_{3}H_{8(g)}\\ \Delta H_{R}^{\circ}\ at\ 298\ K=\ -82.66\ KJ/mol\\ C_{P}^{\circ}=a+bT+CT^{2}+dT^{3}\ KJ/(kmol.\ k) \end{array}$ 

Component	a	$b \times 10^3$	$c \times 10^{6}$	$d \times 10^9$
$CH_{4(g)}$	19.2494	52.1135	11.973	-11.3173
$C_2H_{4(g)}$	4.1261	155.0213	-81.5455	16.9755
$C_3H_{8(g)}$	-4.2227	306.264	-158.6316	32.1455

15

15